

# **MEGADRIVE P**

## Primary high-performance emulsifier

#### **APPLICATIONS**

Oil-based drilling systems

#### **BENEFITS**

- Improves emulsion stability
- Functions as a primary emulsifier
- Provides filtration control
- Helps maintain HPHT filtrate in a water-free state
- Improves the thermal stability and contamination resistance of oil-based mud

#### **FEATURES**

 Multipurpose for use in a wide variety of oil mud systems, primarily the MEGADRIL\* oil-based temperature-stable invert-emulsion drilling fluid system and the VERSADRIL\* diesel oil-based drilling fluid system The MEGADRIVE P\* primary high-performance emulsifier is the primary emulsifier to be used in conjunction with the MEGADRIVE S\* secondary high-performance emulsifier designed for oil-based drilling fluids. It is used as the primary emulsifier in the MEGADRIL oil-based temperature-stable invert-emulsion drilling fluid system and provides excellent emulsion stability, filtration control, and temperature stability.

The MEGADRIVE P emulsifier forms the basic brine-in-oil emulsion required for any nonaqueous fluid. Initial system formulations require 3 to 8 lbm/bbl [11.4 to 22.8 kg/m³], depending on the properties desired and other components in the system. Best results are achieved by pairing with the MEGADRIVE S emulsifier and wetting agent. Daily treatments of the MEGADRIVE P emulsifier enhance the emulsion characteristics of these systems. Daily treatments are usually in the 0.05- to 2-lbm/bbl [0.14- to 5.7-kg/m³] range. MEGADRIVE P package emulsifier treatments lower fluid loss.

The preferred ratio of MEGADRIVE P emulsifier to MEGADRIVE S emulsifier is a 3:1 ratio, but a pilot test is required for for optimal results. The MEGADRIVE P emulsifier is activated by calcium. Lime should be added to initial formulations.

#### Limitations

The MEGADRIVE S emulsifier is the recommended coproduct for the MEGADRIL system using the MEGADRIVE P emulsifier as the primary emulsifier. Environmental restrictions concerning the use of oils and oil-based fluids should be considered because the MEGADRIVE S emulsifier is used in conjunction with oil. The MEGADRIVE P emulsifier has been evaluated for use at temperatures up to 350 degF.

#### **Toxicity and handling**

Bioassay information is available upon request. Handle as an industrial chemical, wearing protective equipment and observing the precautions described in the Safety Data Sheet (SDS).

Avoid exposure. The MEGADRIVE P emulsifier contains mineral oil, which is an irritant to eyes, skin, and the respiratory system.

### Packing and storage

The MEGADRIVE P emulsifier is packaged in 55-galUS [208-L] drums. Store in a dry, well-ventilated area and keep the container closed. Keep away from heat, sparks, and flames, and store away from incompatible substances. Follow safe warehousing practices regarding palletizing, banding, shrink-wrapping, and stacking.

Typical Physical Properties	
Physical appearance	Dark-amber viscous liquid
Specific gravity	0.96
Flash point	201 degF [94 degC] (PMCC)